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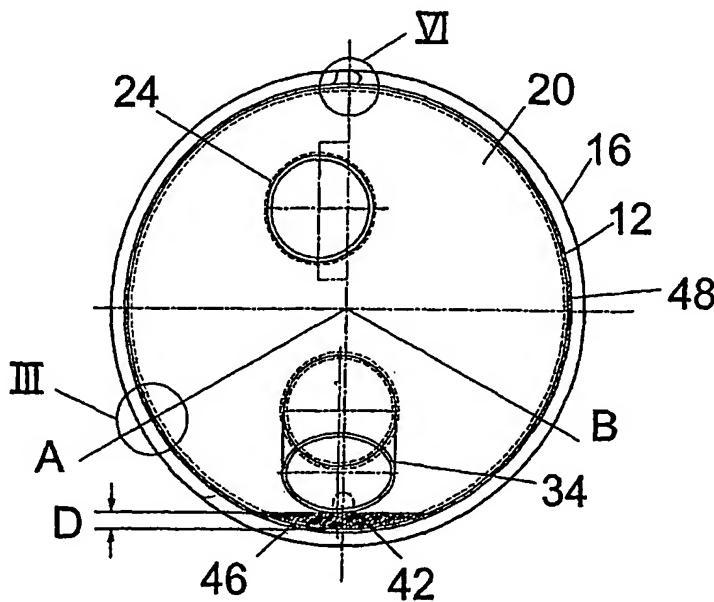
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WO 2005/040566 A1



(57) Abstract: A rear box (10) for an internal combustion engine exhaust comprises a shell (12) with a lining (48) applied over the part of the inner surface of the shell (12) which is susceptible to exhaust condensate contact. Generally, the lining is applied over 1/3 to 1/2 of the surface area of the inner surface of the shell.